

Thursday, 15/01/2009 11:13:22 AM
User: Julie Dawson

Process Sheet

SPLT

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BEARING
Job Number	: 44781		
Estimate Number	: 10717		
P.O. Number	:	Part Number	: D3284009
This Issue	: 15/01/2009 S.O. No. :	Drawing Number	: D3284 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : PURCHASED PARTS	Drawing Revision	: A
Previous Run	: 43647	Material	:
Written By	:	Due Date	: 28/01/2009 Qty: 22 Um: Each
Checked & Approved By	: <u>JUD 09.01.15</u>		
Comment	: Est Rev:A 04.05.13 New Issue KJ/DS		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 7994 to Eagle Copters

Order P/N: 47-140-252-5

Certificate of Conformity is required

C209/01/16

(22)

2.0	471402525	bearing
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 22.0000 Each(s)
Bearing

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

1-Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

C209/01/28 (3)

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

C209/01/29 (x3)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 81

9/2/2

(3x)

S

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng				

NOTE: Date & initial all entries

Date: Thursday, 15/01/2009 11:13:22 AM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARING

Job Number: 44781

Part Number: D3284009

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/03 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-02-02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng				

NOTE: Date & initial all entries

DART

DESIGN 	DRAWN BY 	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3284	REV. A SHEET 1 OF 1
DATE 04.05.06		TITLE ADJUSTABLE ENGINE MOUNT	SCALE 1:1
A	04.05.06	NEW ISSUE	

RELEASED
04.05.17

SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 44781

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Eagle Copters Maintenance Ltd
823 McTavish Road, NE Calgary, Alberta T2E 7G9
TCC & AMO Approval No. 6-81

LOT #: L1-09-00014



Sold To: 009-00095-001
Sold Date: 1/27/2009 9:57:56PM

Part No: 047-140-252-005

Description: EARING ROD END

Serial No:

Condition: New

Qty Sold: 2700 (3)

Cure Date:

Manufacturer: Bell Helicopter (Manufacturer)

Cycles

Hr

Total Time:

0.0

TSO:

Details of work performed/reason for removal
Receiving Inspection

Additional work to be performed on installation

The maintenance described has been performed in accordance
with the applicable standards of airworthiness

January 27, 2009

Lic. No./Stamp

Inspector

[Signature]

Eagle 73

Maintenance Release

Aircraft Maintenance Ltd

Rd, NE
 Alberta T2E 7G9

PACKING SLIP

Date Shipped: January 27, 2009

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment number: SH#-000350

Manifest number:

Ship To: Dart Aerospace Ltd.

1270 Aberdeen Street
 Hawkesbury, Ontario K6A 1K7
 Canada

Ship Via: FED EX

Carrier Terms:

Waybill: 7962 9071 0216

Shipping Instructions:

Customer P.O. Number: PO00007994

Phone: 613-632-5200

S. Selby

Item	Part Number	Part Description	Current Location	Qty	UOM	Serial Number	Lot Number
1	047-140-252-005	BEARING, ROD END	Shipping Area	27	Each		LT-09-000944

Sales Order Number: SO09-00095.001

Eagle PO Number PO-09-000161.38

Comments

2	205-060-101-001	ROD END	Shipping Area	4	Each		LT-09-000945
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Sales Order Number: SO09-00095.002

Eagle PO Number PO-09-000161.39

Comments

Sales Order Number 2009000095

Parts on Back Order

Customer Dart Aerospace Ltd.

Part Number	Part Description	Qty Sold	BackOrder Qty
047-140-252-005	BEARING, ROD END	46.00	19.00
205-060-101-001	ROD END	4.00	0.00

LC 1/27/09

* End of Report *

>> denotes that the Packing Slip line item has already been printed.

Eagle_PackingSlip.rpt

Form 9727 v109